

CLAIMS:

1. A gusset bag having side films folded inwardly and an opening portion at the upper edge of the bag, said gusset bag
5 further having a reinforcing resin layer at least on the side edge.
2. The gusset bag of claim 1 wherein the reinforcing resin layer is further provided on the upper edge.
- 10 3. The gusset bag of claim 2 wherein a spout is provided at the opening portion with bonding to the reinforcing resin layer.
- 15 4. The gusset bag of claim 3 wherein the reinforcing resin layer and the spout are integrally molded.
5. A method for producing a gusset bag having side films folded inwardly and an opening portion at the upper edge of
20 the bag comprising:
 injecting a resin to the side edge of the gusset bag or the side edge and the upper edge of the gusset bag to form a reinforcing resin layer.
- 25 6. The method of producing the gusset bag of claim 5 wherein the spout is formed at the opening portion and the reinforcing resin layer is formed integrally with the spout by injecting the resin.